

**Indexable insert for turning VBMT 110304, for finish machining, Grade: HBT130****Order data**

Order number	261186 HBT130
GTIN	4062406257569
Item class	22D

**Technical description**

Tool material	Carbide
Cutting speed $v_c$ main application	60 - 220 m/min
Cutting depth $a_p$	0.1 - 1 mm
Main application	M
ISO code indexable insert	VBMT 110304
Grade	HBT130
Number of changes/inserts	2
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	M
Cutting conditions	slightly interrupted

Corner radius	0.4 mm
Feed f	0.05 - 0.2 mm/rev.
Coating	TiCN
Type of product	Indexable insert for turning